



WORKHOLDING AND AUTOMATION

SCREW THREADED CIRCULAR PALLET

SAV 220.15

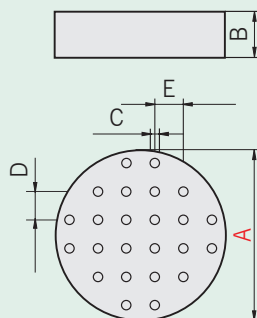
Material:

Aluminium base with screwed-on hardened and stainless steel top plate with threaded screw holes.

Application:**Technical Specifications:**

- Parallelism: < 0.02 mm
- Top plate: hardened
- Holding elements SAV 204.04 available on request (page 22)

System	Diameter (mm) A	Thickness (mm) B	Threaded holes (mm) C	Threaded holes grid (mm) D	Threaded holes grid (mm) E	Threaded holes	Weight (kg)
150	150	40	M 8	25	25	24	3.5



Ordering example: Screw Threaded Circular Pallet SAV 220.15 - 150 - Reference system*

Ordering key: Name SAV - No. - A - Reference system*

T-SLOT CIRCULAR PALLET

SAV 220.25

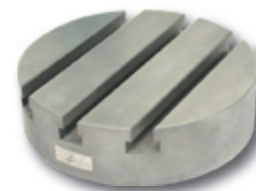
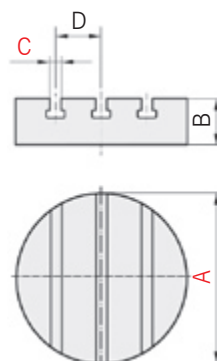
Material:

Stainless tool steel, hardened

Application:**Technical Specifications:**

- Parallelism: < 0.02 mm
- Clamping elements SAV 204.04 available on request (page 22)

System	Diameter (mm) A	Thickness (mm) B	Dimensions T-slots (mm) C H8	T-Slots	T-slots grid (mm) D	Weight (kg)
150	150	40	6	4	40	5.0



Ordering example: T-Slot Circular Pallet SAV 220.25 - 150 - 6 - Reference system*

Ordering key: Name SAV - No. - A - C - Reference system*

UNI CIRCULAR PALLET

SAV 220.45

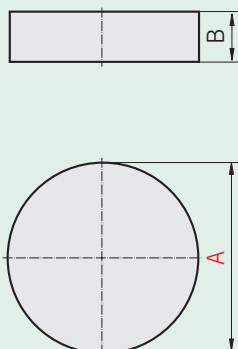
Material:

Aluminium

Application:**Technical Specifications:**

- Parallelism: < 0.02 mm
- Clamping elements available on request

System	Diameter (mm) A	Thickness (mm) B	Weight (kg)
150	150	40	1.8



Ordering example: Uni Circular Pallet SAV 220.45 - 150 - Reference system*

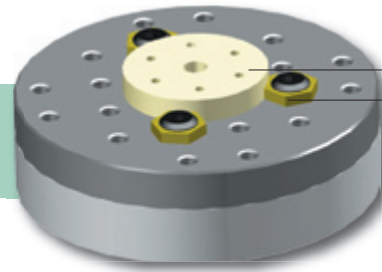
Ordering key: Name SAV - No. - A - Reference system*



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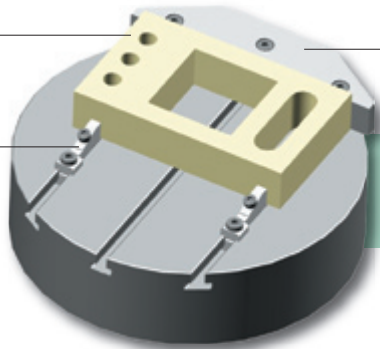
ALTERNATIVE EXECUTIONS

Pallet type:
Screw-threaded Circular Pallet
SAV 220.15 - 150 - Reference system*



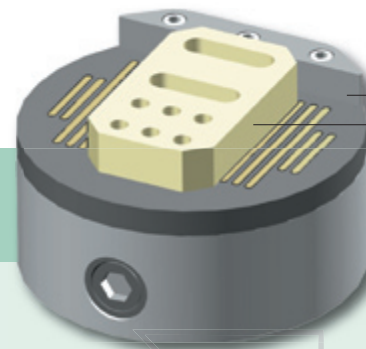
Workpiece
Excenter nut
SAV 204.39

Workpiece — End stop
T-slot mech. clamp, single
SAV 204.04

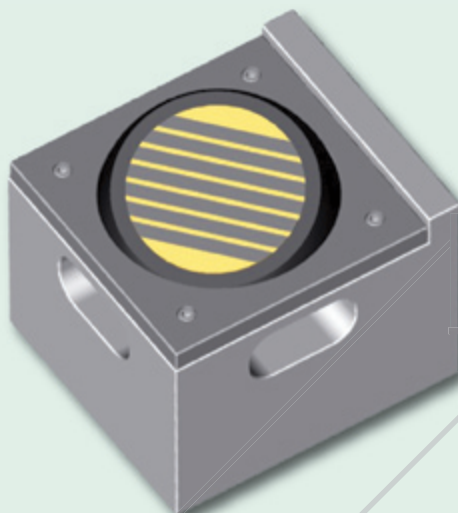


Pallet type:
T-Slot Circular Pallet
SAV 220.25 - 150 - Reference system*

Pallet type:
Magnet Circular Pallet
SAV 220.36 - 160 - Reference system*



End stop
Workpiece



Pallet Type:
Magnet Circular Pallet
SAV 220.39 - 100 integrated in swivel ball

Incl. Swiveling system – for polishing and laser welding

* Please specify reference system and robot adaption;
we can advice!