



WORKHOLDING AND AUTOMATION

Precision Sine Table

SAV 235.21

With precision pull down vice

Design:

Swivel on the transverse axis to max. 45 degrees.

The base plate of the sine table is made of hardened steel (HRC 60), black-finished and precision ground. Vice and sine table are also available in stainless steel execution (RF), for wire EDM.

Delivery in wooden storage case.

Angle precision: ± 5 sec.
 Planar parallelism: $\pm 0.005 / 100$ mm
 Shimming measure at 0°: 3 mm

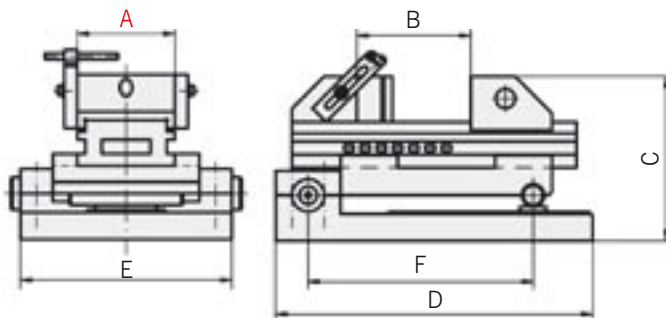
Application:

The angle is set according the sine principle, using an end-gauge.

The precision pull down vice can be set in either X or Y direction.

Standard accessories:

- 1 fixed end stop,
- 1 adjustable end stop,
- 1 chucking wrench



Mounted on pallet and zero reference system

Dimensions in mm						Weight in kg
A	B	C	D	E	F	
75	100	120	195	115	165	15.0
100	120	130	220	140	190	20.0
125	160	143	245	165	215	30.0

Ordering example: Precision Sine Table SAV 235.21 - 100 - RF

Ordering key: Name SAV - No. - A - Execution