



WORKHOLDING AND AUTOMATION

Permanent Magnetic "V"-Block

SAV 242.24

In completely sealed execution

Features:

3 magnetic faces, which are switched on and off simultaneously (large "V"-block, opposite face, front face).

Completely sealed.

Available in wooden storage case SAV 539.03 against price adder.

Rectangularity: 0.005 / 100 mm
Planar Parallelism: 0.005 / 100 mm



Length	Dimensions in mm				Nom. hold. force in „V“ in daN	Nom. hold. force to surface in daN	Weight in kg
	Width	Height	Width of block	Workpiece diameter			
200	75	105	50	6 - 70	100	130	9.0

Ordering example: Permanent Magnetic „V“ Block SAV 242.24 - 200
Ordering key: Name SAV - No. - Length

Permanent Magnetic "V"-Block

SAV 242.25

Single or in pairs, hardened execution

Features:

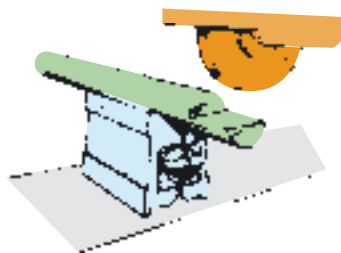
2 magnetic faces, which are switched on and off simultaneously (main and small prisms).

Hardened contact surfaces and „V“-s.

Available in single (S) or in pairs (P).

Available in wooden storage case SAV 539.04 against price adder.

Rectangularity: 0.004 mm
Planar parallelism: 0.004 mm



Length	Dimensions in mm			Workpiece diameter	Weight in kg
	Width	Height	Width of block		
80	67	96	6 - 66	2.8	
100	70	96	6 - 70	3.8	

Ordering example: Permanent Magnetic „V“ Block SAV 242.25 - 80
Ordering key: Name SAV - No. - Length