



## WORKHOLDING AND AUTOMATION

### Laminated Bars

### SAV 248.03

For use on magnetic chucks

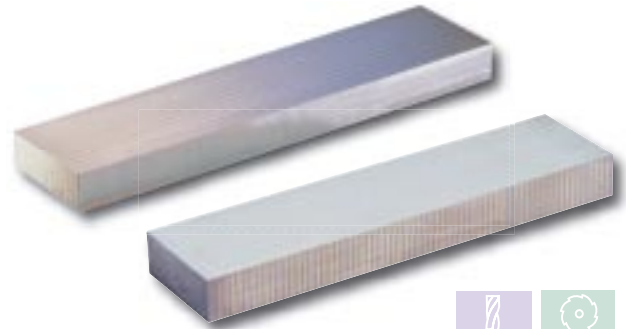
#### Use:

In conjunction with magnetic chucks, to guide the magnetic field into the workpiece.  
Can be reduced in size and shaped as required.  
Suitable for SAV 243.11, 243.12, 243.40, 243.42, 243.70 and 243.73.

#### Features:

Silver brazed steel-brass laminations.

Pole arrangement: 3 mm steel  
1 mm brass

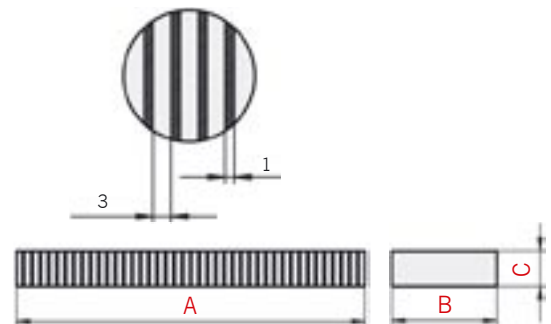


With transverse pole arrangement

Dimensions in mm			Weight in kg
A	B	C	
250	75	25	3.8
500	75	25	7.5
250	100	25	5.0
500	100	25	10.0
400	75	25	6.0
250	75	40	6.0
500	75	40	12.0
200	100	40	6.4
400	100	40	12.8
500	100	40	16.0

With longitudinal pole arrangement

Dimensions in mm			Weight in kg
A	B	C	
320	75	25	4.8
650	75	25	9.8
320	100	40	10.1
650	100	40	20.5



Ordering example: Laminated Bar SAV 248.03 - 400 x 100 x 40  
Ordering key: Name SAV - No. - A x B x C

### Floating Laminated Support

### SAV 248.04

For clamping of uneven workpieces

#### Use:

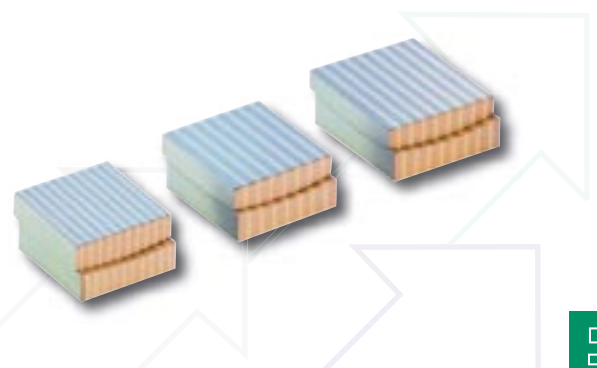
In conjunction with magnetic chucks for machining of irregularly shaped workpieces.  
Using three such supports, workpieces that are very uneven can be clamped for light grinding work.  
Suitable for SAV 243.11, 243.12, 243.40, 243.42, 243.70 and 243.73.

#### Features:

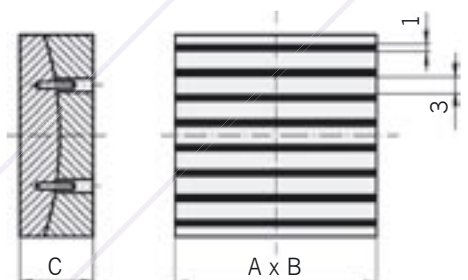
Silver brazed steel-brass laminations.

Pole arrangement: 3 mm steel  
1 mm brass

Swivel range in X-direction:  $\pm 3^\circ$   
Swivel range in Y-direction:  $\pm 3^\circ$



Dimensions in mm			Weight in kg
A	B	C	
100	100	ca. 55	4.1



Ordering example: Floating Laminated Support SAV 248.04  
Ordering key: Name SAV - No.