

## Precision Pull Down Vice

SAV 231.01

For precise clamping

**Product specification:**

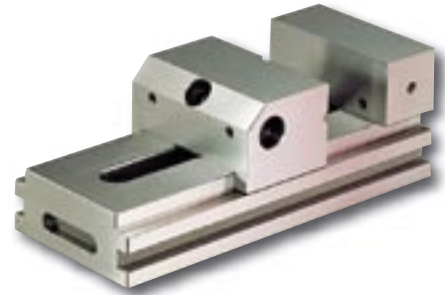
- chromium steel through hardened to HRC 58 and ground on all sides
- large capacity
- pull-down-system
- clamp-nuts on 4 sides
- quick adjustment
- stainless type on request

**Technical data:**

Square-accuracy: 0.005 / 100 mm  
 Parallel-accuracy: 0.003 / 100 mm

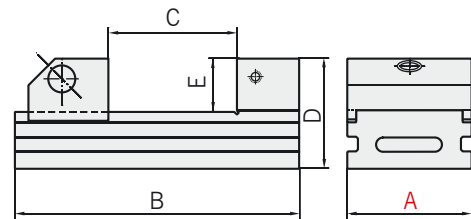
**Scope of supply:**

- hexagon key
- wooden case optional



light milling

| Dimensions in mm |     |     |     |    | Weight in kg | Wooden case optional ord.no. |
|------------------|-----|-----|-----|----|--------------|------------------------------|
| A                | B   | C   | D   | E  |              |                              |
| 63               | 172 | 90  | 60  | 30 | 3.7          | SAV 539.03                   |
| 73               | 190 | 100 | 70  | 35 | 4.6          | SAV 539.03                   |
| 98               | 230 | 125 | 80  | 40 | 11.4         | SAV 539.05                   |
| 125              | 300 | 160 | 98  | 48 | 18.5         | SAV 539.09                   |
| 150              | 350 | 210 | 100 | 50 | 24.9         | SAV 539.09                   |



Ordering example: Precision Pull Down Vice SAV 231.01 - 73  
 Ordering key: Name SAV-No. - A

## Precision Mini Pull Down Vice

SAV 231.02

For precise clamping of small workpieces

**Use:**

For precision grinding and EDM applications on small workpieces. Can also be used as electrode holding device for spark erosion SAV 581.05 Type EH 25.

**Technical data:**

Square-accuracy: 0.005 / 100 mm  
 Parallel-accuracy: 0.003 / 100 mm

**Product specification:**

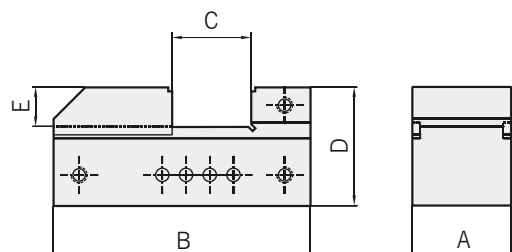
- chromium steel through hardened HRC 55 and ground on all sides
- pull-down-system
- mounting threads for use as electrode holder
- stainless type on request (RF)

**Scope of supply:**

- hexagon key
- wooden case optional



| Dimensions in mm |    |    |    |    | Weight in kg | Wooden case optional ord.no. |
|------------------|----|----|----|----|--------------|------------------------------|
| A                | B  | C  | D  | E  |              |                              |
| 25               | 65 | 20 | 30 | 10 | 0.3          | SAV 539.01                   |



Ordering example: Precision Mini Pull Down Vice SAV 231.02 - RF  
 Ordering key: Name SAV-No. - Execution (optional)