



WORKHOLDING AND AUTOMATION

Precision Pull Down Vice

SAV 231.06

For precise clamping

Product specification:

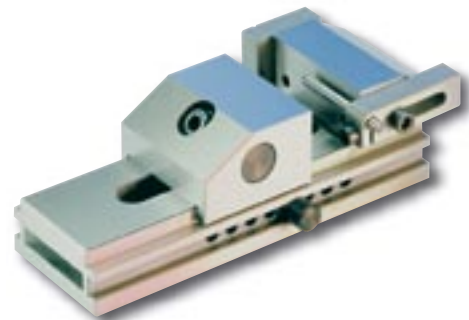
- chromium steel through hardened
HRC 60 and ground on all sides
- pull-down-system
- quick adjustment with socket pin
- clamp-nuts on 4 sides
- mounting threads for use
with workpiece-stop
- workpiece-stop fixed and moveable
- prism in moveable jaw optional
- stainless type on request (RF)

Scope of supply:

- hexagon key
- workpiece-stop
fix and moveable
- 4 clamps
- wooden case
optional

Technical data:

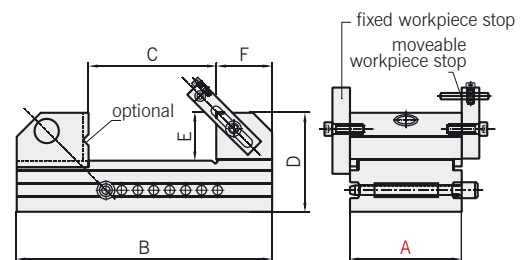
Square-accuracy: 0.003 / 100 mm
Parallel-accuracy: 0.003 / 100 mm



light milling



Dimensions in mm						Weight in kg	Clamping force in daN	Wooden case optional ord.no.
A	B	C	D	E	F			
60	175	80	56	28	40	2.8	1000	SAV 539.03
75	220	100	75	40	50	5.8	2000	SAV 539.03
100	260	120	87	45	55	10.9	3000	SAV 539.07
125	330	160	100	50	65	19.8	4000	SAV 539.09
160	370	200	126	60	70	38.0	5000	SAV 539.16



Ordering example: Precision Pull Down Vice SAV 231.06 - 60 - RF
Ordering key: Name SAV-No. - A - Edition (optional)

High Precision Machine Vice

SAV 233.01

For precise clamping

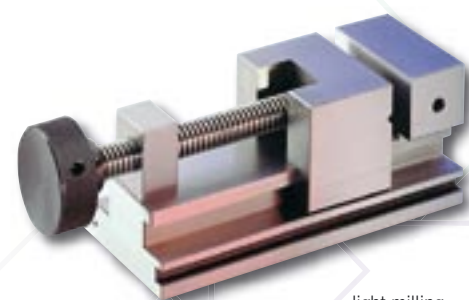
Technical data:

Square-accuracy: 0.005 / 100 mm
Parallel-accuracy: 0.003 / 100 mm

Product specification:

Produced from tool steel, hardened
to HRC 58 and precision ground.

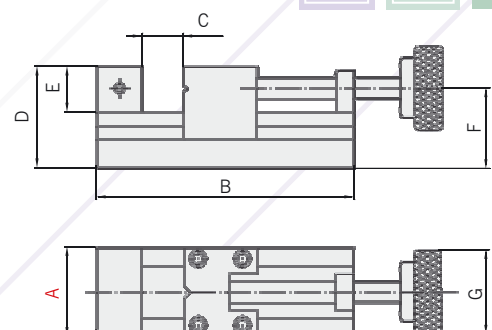
Wooden case optional.



light milling



Dimensions in mm							Weight in kg	Wooden case optional ord.no.
A	B	C	D	E	F	G		
48	140	75	55	25	43	30	2.7	SAV 539.03
63	160	85	69	30	51	30	4.6	SAV 539.03
73	180	95	78	35	56	40	6.4	SAV 539.03
96	230	120	92	45	70	40	13.0	SAV 539.07



Ordering example: High Precision Machine Vice SAV 233.01 - 96
Ordering key: Name SAV-No. - A